

TECHNICAL DATA SHEET

PASTE FAST CUT COMPOUND

(NOBEL COMPOUND N105)

PRODUCT DESCRIPTION

NOBEL 105 is fast cut compound used for the removal of P1500 or finer sanding scratches It is a wax and silicon-free product That delivers a high-gloss finish Nobel n100 is used with a white sponge or a wool pad. It can also be used for polish by hand.



Key benefits

speed	Fast removal of scratches
Finish	High gloss finishes
Easy to use	Simple dry use with no water addition and easy removal of the product spatter from adjacent panels
Permanent results	no reappearance of sanding marks

product features

contains no fillers so scratch marks won't re-appear

Silicone free

technical information

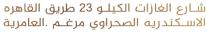
Product group	Silicone and wax free
Viscosity	44-55 Poise
Density	1.05 -1.12kg/L
Shape	Paste form
Color	White
Package	250gm















Technical Information and direction of use

Technical Information		
Cut	7	
Gloss	6	

Application

Direction of use				
Maximum abrasion	P1500 or finer			
Polishing tool	Heavy cut foam pad			
Rotational Speed	1200-1800 r.p.m			
Polishing machine	A rotary or an orbital polishing machine Apply a small quantity of the product to the pad. Start the machine at medium speed and gradually increase the speed using light pressure.			

General notes

- ✓ Apply NOBEL N 100 out of the direct sunlight.
- $\checkmark\,$ Apply NOBEL N 100 onto the cool surface.
- $\checkmark\,$ Apply NOBEL N 100 onto a Clean surface.
- $\checkmark\,$ If the surface is dry, a little water on the surface can prevent dust formation.
- \checkmark Reduce pressure 2-3 seconds before the end of the rubbing process to get a high gloss
- ✓ Remove residue using a premium microfiber cloth.









Machine Application



Soak the compounding foam in water.



Attach the pad to the polishing machine spin off the excess water.



Shake or mix the compound well, then apply to the pad or



Spread at 1000 rpm and compound at 1500 - 1800rpm with light pressure Apply more water if necessary.

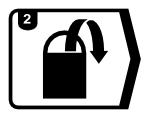


Wipe clean with Finishing Cloth.

Hand Application



Soak the hand compounding foam or the microfiber cloth in water.



Shake or mix the compound well, then apply to microfiber cloth or surface.



Rub the product on the surface in back and forth motion



Apply water if necessary. Wipe clean with microfiber cloth.

Storage



Keep away from frost. Store between 15°C and 35°C. Store in well-ventilated area.

Health and Safety

- 1. For full Health and Safety information refer to the Material Safety Data Sheet (MSDS).
- 2. Observe the precautionary notices displayed on the container.
- 3. Goggles and gloves should be worn while using these products.
- 4. Good ventilation must be provided in the working environment.

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